# RAJAGIRI SCHOOL OF ENGINEERING & TECHNOLOGY (AUTONOMOUS)

# **B.TECH. DEGREE PROGRAMME**

FIRST SEMESTER (2020 ADMISSIONS)

100908/CO922T CIVIL &MECHANICAL WORKSHOP

# **SYLLABUS**

Rajagiri Valley, Kakkanad, Kochi 682 039, Kerala, INDIA www.rajagiritech.ac.in

COURSE	COURSE NAME	L	T	P	CREDIT	YEAR OF
CODE						INTRODUCTION
100908/CO922T	CIVIL & MECHANICAL	0	0	2	1	2020
	WORKSHOP					

#### Section 1 – Civil Workshop

1. **Preamble:** Objective of this course is to provide an insight and inculcate the essentials of Civil Engineering discipline to the students of all branches of Engineering and to provide the students an illustration of the significance of the Civil Engineering Profession in satisfying the societal needs. The course is designed to train the students to identify and manage the tools, materials and methods required to execute an engineering project. Students will be introduced to a team working environment where they develop the necessary skills for planning, preparing and executing an engineering project.

This course is also to enable the student to familiarize various tools, measuring devices, practices and different methods of manufacturing processes employed in industry for fabricating components.

2. Prerequisite: Nil

3. Syllabus

#### **List of Exercises**

#### Exercise 1

Calculate the area of a built-up space and a small parcel of land- Use standard measuring tape and digital distance measuring devices.

#### Exercise 2

- (a) Transfer the level from one point to another using a water level.
- (b) Set out a one room building with a given plan and measuring tape.

#### **Exercise 3**

Find the level difference between any two points using dumpy level.

#### Exercise 4

- (a) Construct a 1 1/2 thick brick wall of 50 cm height and 60 cm length using English bond.

  Use spirit level to assess the tilt of walls.
- (b) Estimate the number of different types of building blocks to construct this wall.

#### Exercise 5

- (a) Introduce the students to plumbing tools, different types of pipes, type of connections, traps, valves, fixtures and sanitary fittings.
- (b) Install a small rainwater harvesting installation in the campus.

#### 1. Reference Books

- 1. Khanna P. N., "Indian Practical Civil Engineering Handbook", Engineering Publishers.
- 2. Kumar S., "Building Construction", Standard Publishers.
- 3. Bhavikatti S., "Surveying and Levelling (Volume 1)", I. K. International Publishing House.
- 4. Arora S. P. and Bindra S. P., "Building Construction", Dhanpat Rai Publications
- 5. S. C. Rangwala, "Engineering Materials", Charotar Publishing House, Anand, 1993.
- 2. Course Outcomes: After the completion of the course the student will be able to
  - CO1: Name different devices and tools used for civil engineering measurements
  - CO2: Explain the use of various tools and devices for various field measurements
  - CO3: Demonstrate the steps involved in basic civil engineering activities like plot measurement, setting out operation, evaluating the natural profile of land, plumbing and undertaking simple construction work.
  - CO4: Choose materials and methods required for basic civil engineering activities like field measurements, masonry work and plumbing.
  - CO5: Compare different techniques and devices used in civil engineering measurements.

## 3. Mapping of course outcomes with program outcomes:

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	1				1	1			2	2		
CO2	1				1	1			2	2		
CO3	1				1	1		2	2	2	1	
CO4	1				1	1		2	2	2	1	1
CO5	1				1	1			2	2		1

#### 4. Assessment Pattern:

Total marks allotted for the course is 50marks. Continuous Internal Evaluation (CIE) is conducted for 35 marks and End Semester Examination (ESE) of 15 marks. CIE should be done for the work done by the students and viva-voce. ESE shall be evaluated by written examination of 15 marks.

#### 5. Mark Distribution

Total	CIE					
	Attendance	Class work/Assessment/Viva-voce	Total			
50	10	25	35	15		

#### 6. End Semester Examination Pattern

Written Objective Examination of one hour

**Section 2 - Mechanical Workshop** 

1. Preamble: The course is designed to train the students to identify and manage the tools,

materials and methods required to execute an engineering project. Students will be introduced

to a team working environment where they develop the necessary skills for planning,

preparing and executing an engineering project. To enable the student to familiarize various

tools, measuring devices, practices and different methods of manufacturing processes

employed in industry for fabricating components.

2. Prerequisite: None.

3. **Syllabus** 

**List of Exercises** 

(Minimum EIGHT units mandatory and FIVE models from Units 2 to 8 mandatory)

UNIT 1

General: Introduction to workshop practice, Safety precautions, Shop floor ethics and

Basic First Aid knowledge.

Study of mechanical tools, components and their applications: (a) Tools: screw drivers,

spanners, Allen keys, cutting pliers etc. and accessories (b) bearings, seals, O-rings,

circlips, keys etc.

UNIT 2

Carpentry: Understanding of carpentry tools

Minimum any one model

1. T – Lap joint 2. Cross lap joint 3. Dovetail joint 4. Mortise joints

#### **UNIT 3:**

Foundry: Understanding of foundry tools

Minimum any one model

1. Bench Molding 2. Floor Molding 3. Core making 4. Pattern making

#### UNIT 4

**Sheet Metal:** Understanding of sheet metal working tools

Minimum any one model

1. Cylindrical shape, 2. Conical shape, 3. Prismatic shaped job from sheet metal

#### **UNIT 5**

**Fitting:** Understanding of tools used for fitting

Minimum any one model 1. Square Joint, 2.V- Joint, 3. Male and female fitting

#### UNIT 6

**Plumbing:** Understanding of plumbing tools, pipe joints

Any one exercise on joining of pipes making use of minimum three types of pipe joints

#### UNIT 7

**Smithy:** Understanding of tools used for smithy.

Demonstrating the forge-ability of different materials (MS, Al, alloy steel and cast steels) in cold and hot states. Observing the qualitative difference in the hardness of these materials Minimum any one exercise on smithy 1. Squareprism, 2. Hexagonal headed bolt, 3 Hexagonal prism, 4 Octagonal prism

#### **UNIT 8**

Welding: Understanding of welding equipment

Minimum any one welding practiceMaking Joints using electric arc welding. Bead formation in horizontal, vertical and overhead positions.

#### UNIT 9

**Assembly:** Demonstration only

Dissembling and assembling of 1.Cylinder and piston assembly, 2.Tail stock assembly, 3.Bicycle, 4.Pump or any other machine.

#### UNIT 10

Machines: Demonstration and applications of the following machines

Shaping and slotting machine; Milling machine; Grinding Machine; Lathe; Drilling Machine.

#### UNIT 11

**Modern manufacturing methods**: Power tools, CNC machine tools, 3D printing, Glass cutting.

#### 4. Reference Books

- 1. Bawa H S, "Workshop Technology", 2<sup>nd</sup> edition, 2017.
- 2. Chapman W A J, "Workshop Technology", 5<sup>th</sup> edition, 2001.
- 3. John K C, "Mechanical Workshop and Laboratory Manual", 2<sup>nd</sup> edition, 2010.
- 5. Course Outcomes: After the completion of the course the student will be able to
  - CO6: Students will be able to understand the various manufacturing processes in the basic mechanical engineering workshop trades
  - CO7: Students will be able to use various tools used in the basic mechanical engineering workshop trades.
  - CO8: Students will be able to select appropriate measuring instruments according to the work.
  - CO9: Students will be able to understand the operations of various machine tools and advanced manufacturing techniques.
  - CO10: Students will be able to identify the different components of mechanical devices by assembling & disassembling models.
  - CO11: Construct models by using various basic mechanical workshop operations
  - CO12: Apply appropriate safety measures with respect to the mechanical workshop trades.

### 6. Mapping of course outcomes with program outcomes:

	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO6	2	-	1	-	-	-	-	-	-	-	-	-
CO7	1	1	1	-	-	-	-	-	-	-	-	-
CO8	1	1	ı	ı	ı	ı	-	ı	ı	-	-	1
CO9	1	-	-	-	-	-	-	-	-	-	-	-
CO10	1	-	-	-	-	-	-	-	2	-	-	-
CO11	1	1	1	-	-	-	-	1	1	-	-	1
CO12	2	-	-	-	-	2	-	-	-	-	-	-

#### 7. Assessment Pattern

Total marks allotted for the course is 50 marks. CIE shall be conducted for 35 marks and end semester examination (ESE) for 15 marks. CIE should be done for the work done by the student and also viva voce based on the work done on each practical session. ESE shall be evaluated by written examination of one-hour duration conducted internally by the institute.

#### 8. Mark Distribution

CIE					
Attendance	Total				
10	25	35	15		
	Attendance 10	CIL	CIE		

#### 9. End Semester Examination Pattern

Written Objective Examination of one hour.